## 1. Description and range

## Valchromat ${ }^{\otimes}$ Engineered Coloured Wood

Valchromat is a wood fibre panel coloured throughout engineered for high physical performance. The fibres are individually impregnated with organic dyes and chemically bonded by specifically developed resins that give the panels their special properties.


NOTE 1: Valchromat can present different shades due to wood have natural variations of tone.
NOTE 2: Valchromat is provided without finishing.

## 2. Aplications *

Interior Design | Furniture | Walls | Flooring | Doors | Bathrooms | Exhibition Stands | Displayers | Restaurants - Bars - Hotels | Shopfitting | Decorative Panels |Acoustic Panels | And others

## 3. Certifications

Valbopan, SA meets the requirements of the standard NP EN ISO 9001:2008.
Valchromat has the certification of conformity CE 1328-CPD-0062.
Valbopan, SA holds a Certification of Chain of Responsibility (CoR), in accordance with the relevant standards, PEFC and FSC.

## 4. Properties

## Nominal Thickness

| Feature | Unit | 8 | 12 | 16 | 19 | 25 | 30 | Standard |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Density ( $\pm 30$ ) | Kg/m3 | 850 | 820 | 800 | 790 | 750 | 740 | EN 323 |
| Swelling (24 hours) | \% | 12 | 10 | 8 | 8 | 7 | 7 | EN 317 |
| Internal Bond | N/mm2 | 0,80 | 0,80 | 0,75 | 0,75 | 0,75 | 0,75 | EN 319 |
| Bending Strenght | $\mathrm{N} / \mathrm{mm} 2$ | 42 | 40 | 38 | 38 | 36 | 36 | EN 310 |
| Modulus of Elasticity | $\mathrm{N} / \mathrm{mm} 2$ | 3400 | 3200 | 3100 | 3100 | 3000 | 3000 | EN 310 |
| Swelling After Cyclic Test | \% | 19 | 16 | 15 | 15 | 15 | 15 | EN 321 |
| Internal Bond After Cyclic Test | N/mm2 | 0,30 | 0,25 | 0,20 | 0,20 | 0,15 | 0,15 | EN 321 |
| Level of Formaldehyde | $\begin{aligned} & \hline \mathrm{mg} / 100 \mathrm{~g} \\ & \text { dry board } \end{aligned}$ |  | $\leq 8$ (Class E1) |  |  |  |  | EN 120 |
| Fire Reaction |  | F | $\geq 12$ a $\leq 30$ (Class D-s2, d0) |  |  |  |  | EN 13501 |


| Cyclic Tests, Hydrophobic Test Standard (EN 321) | Temperature ( ${ }^{\circ}$ C) | Lenght (Hours) |
| :--- | :---: | :---: |
| In the Water | $20 \pm 1$ | $70 \pm 1$ |
| In the Freezer | $-12 \mathrm{a}-25$ | $24 \pm 1$ |
| In the Oven | $70 \pm 2$ | $70 \pm 1$ |

## 5. Advantages



## Coloured throughout

Colour remains, even after cut or machined. It does not require the use of paint.
It does not require gluing an edge.


## Non Toxic

Ecological organic dyes.
Formaldehyde emissions are within the limits set by European standards.


Weight Resistant
It has a high bending resistance.

## Tool Friendly

It is a low abrasion product considered toolsfriendly.


## Easy to Machine

It has a greater internal bond, which gives it a higher mechanicalstrength.
$30 \%$ stronger than standard MDF.

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[^0]:    * To get more informations about the most appropriate finish, please contact us.

