

ADDITIONAL  
INFORMATION

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# UPM ProFi®

UPM ProFi Piazza, UPM ProFi Deck 150, UPM ProFi Terra 127

## Part 1 Diagrams

Installation Instructions/Verlegeanweisung/

Instructions de montage/Installatie-instructies/Asennusohje/Installationsanvisningar

These installation instructions must be used together with UPM ProFi Installation Instructions Part 2: Text.  
The following installation drawings apply for all UPM ProFi deck boards.

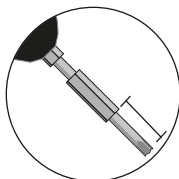
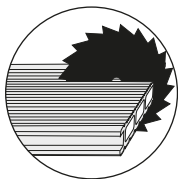
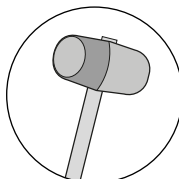
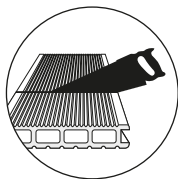
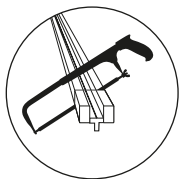
**Part  
2**

See installation details  
in Part 2: Text

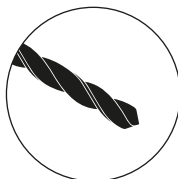
**Tec**

Technical  
Data Sheet

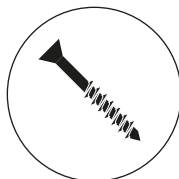
Tools



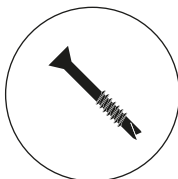
min. 25 mm



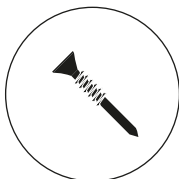
3 mm



4x40 mm



4 x 26 mm  
(for Alu Support Rail)

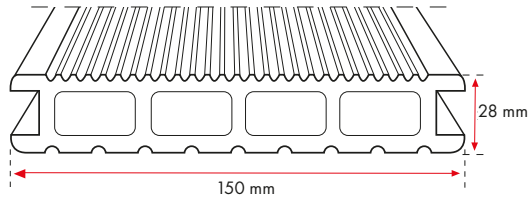


3.9 x 22 mm  
(for direct fixing on  
Alu Support Rail)

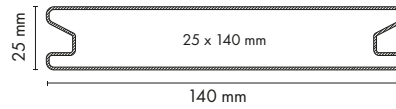
## Profiles & Dimensions

NB. Slight dimensional variations are normal in composite profiles.

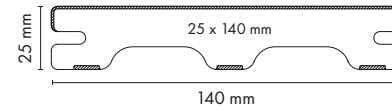
UPM ProFi Deck 150



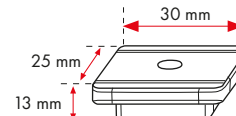
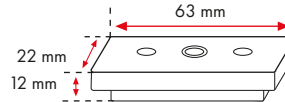
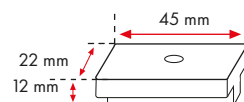
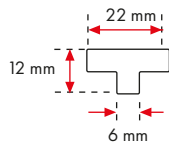
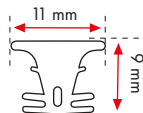
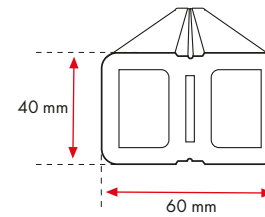
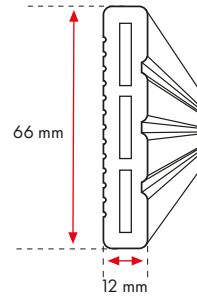
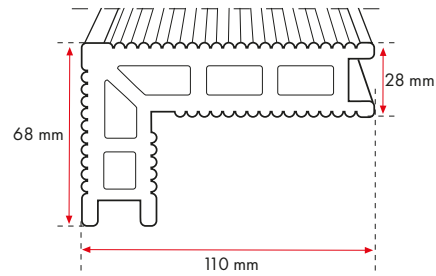
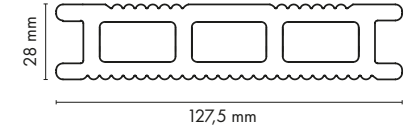
UPM ProFi Piazza Pro



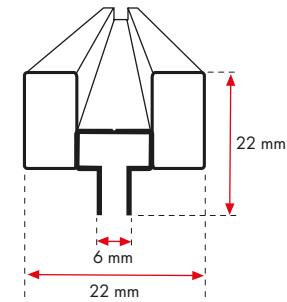
UPM ProFi Piazza One



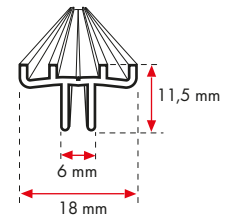
UPM ProFi Terra 127



Alu Rail for Deck 150



Alu Rail for Piazza One



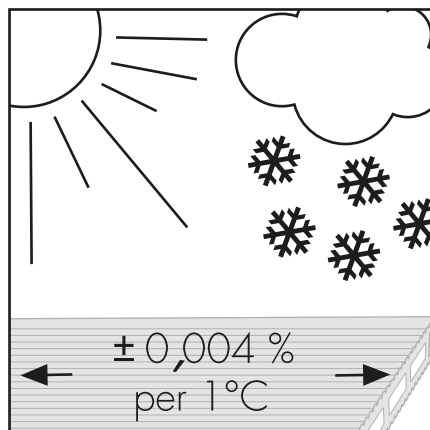
## Thermal expansion & contraction

### Part 2

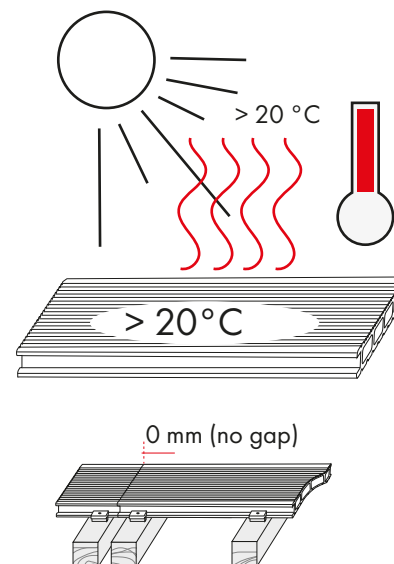
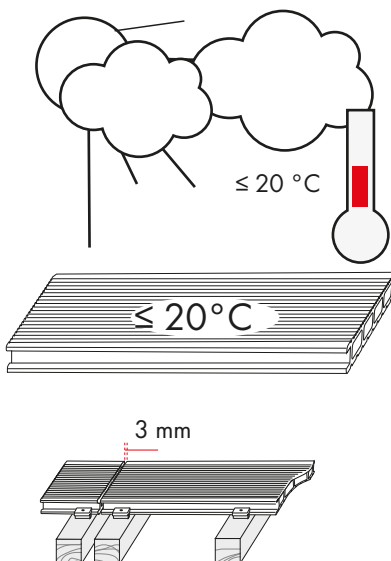
See details  
in Part 2:  
Text 1 & 5

### Tec

Technical  
Data Sheet



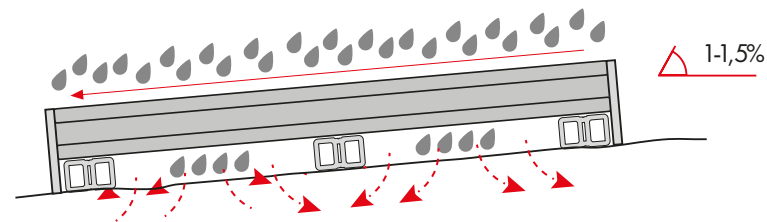
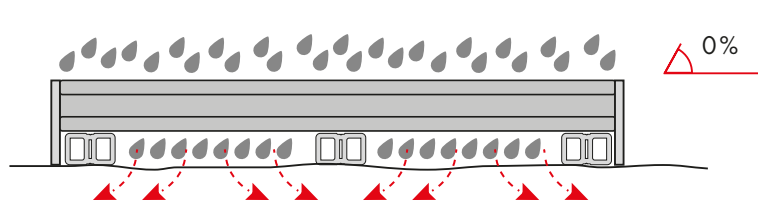
e.g. 40° C change in  
temperature = 6 mm expansion/  
contraction in 4 m board



## 1. Inclination, Drainage & Ventilation

### Part 2

See details  
in Part 2:  
Text 2

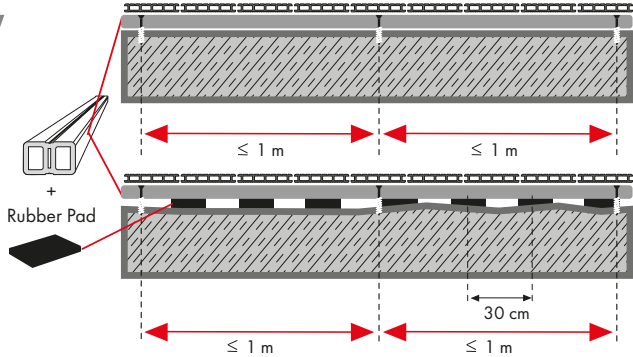
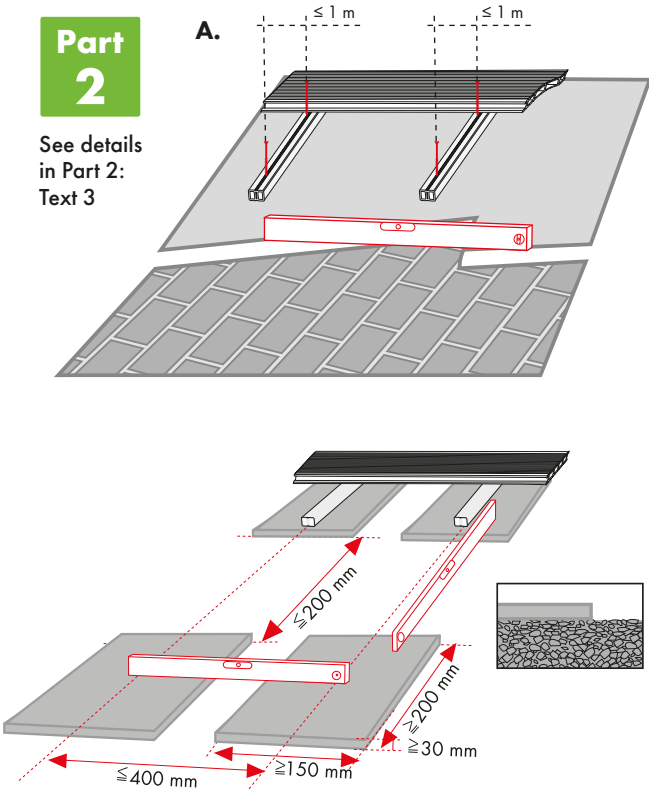


2. Substructure

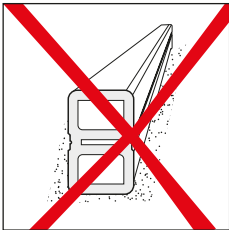
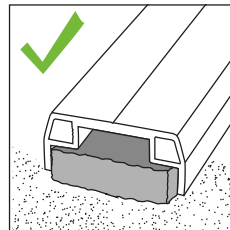
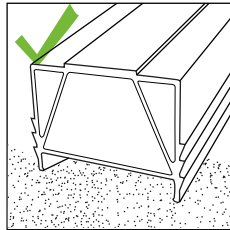
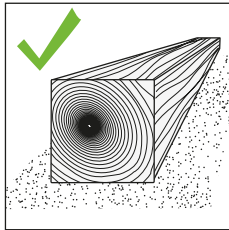
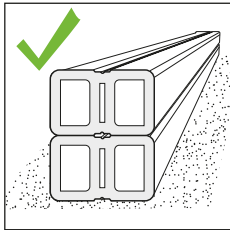
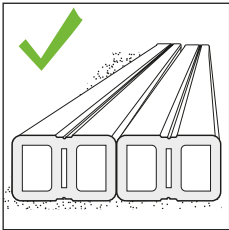
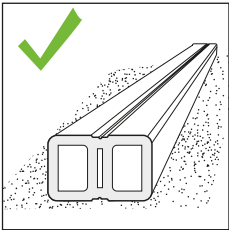
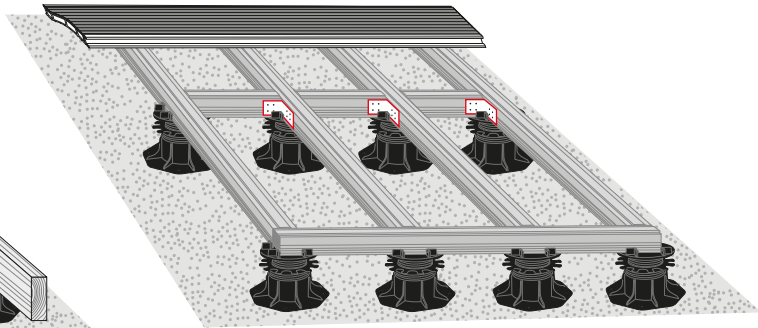
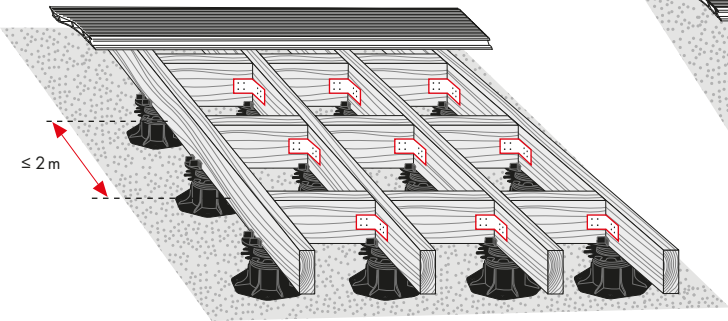
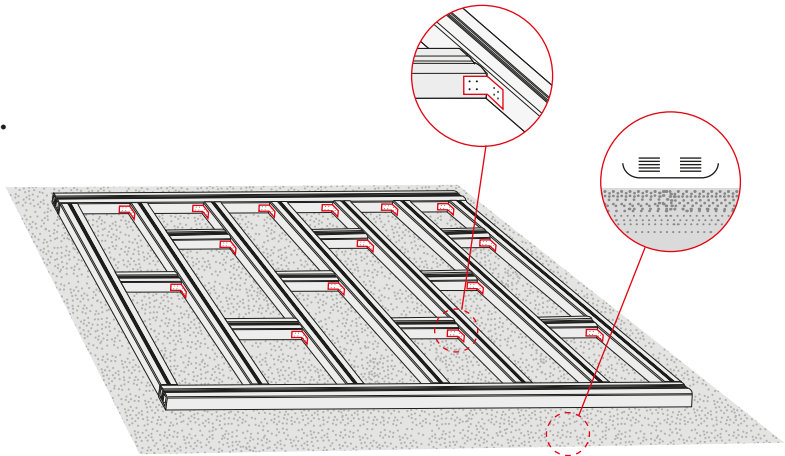
Part 2

See details in Part 2: Text 3

A.



B.



\*JOIST SPACING (a)

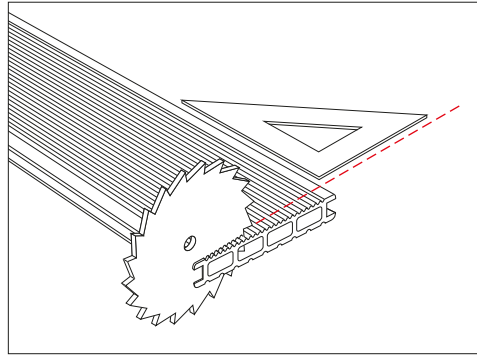
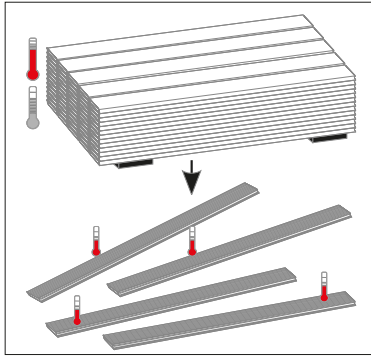
	ProFi Deck 150	Terra 127	Piazza Pro	Piazza One
Residential	40 cm	35 cm	40 cm	35 cm
Commercial	40 cm	-	30 cm	-



### 3. Preparing to install deck boards

#### Part 2

See details  
in Part 2:  
Text 4



4. Installing the deck boards

Part 2

See details in Part 2: Text 5

Part 2

Part 2: 5

A

CLIPS

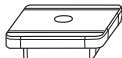
T-CLIP Small



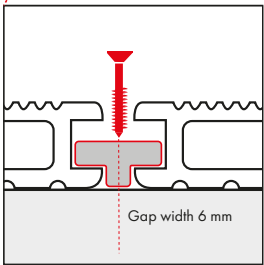
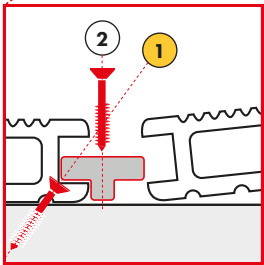
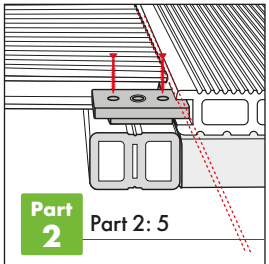
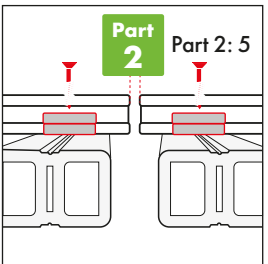
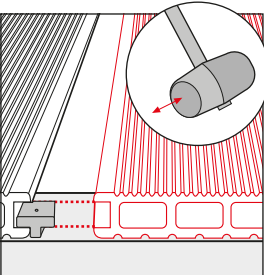
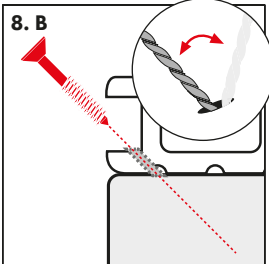
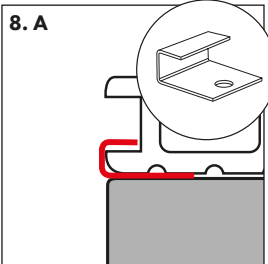
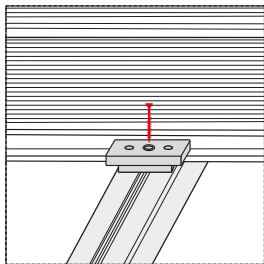
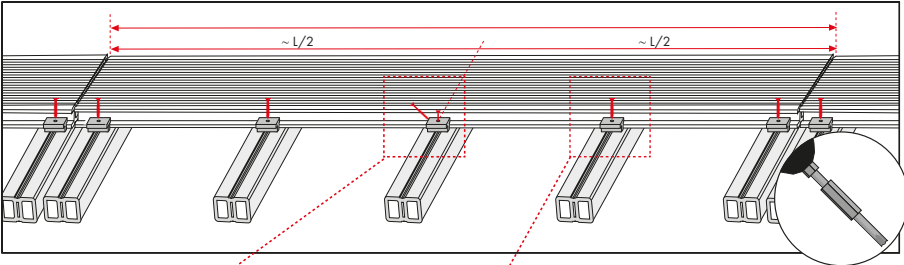
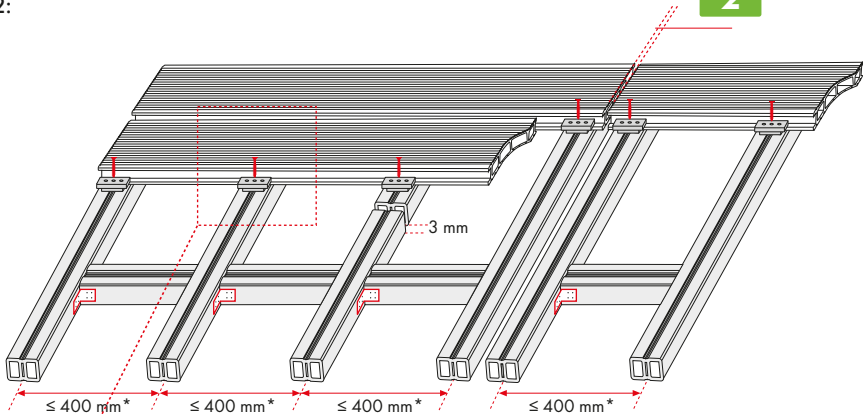
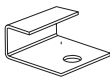
T-CLIP Large



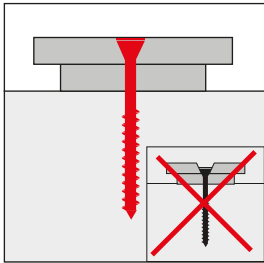
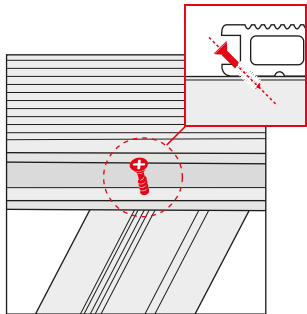
WING CLIP



START CLIP



! 1x in the middle of each board

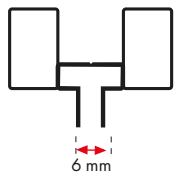


# B ALU RAIL

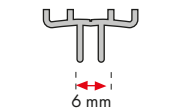
## Part 2

See details in Part 2: Text 5

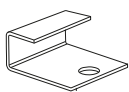
ALU RAIL  
FOR DECK 150



ALU RAIL  
FOR PIAZZA ONE



START CLIP

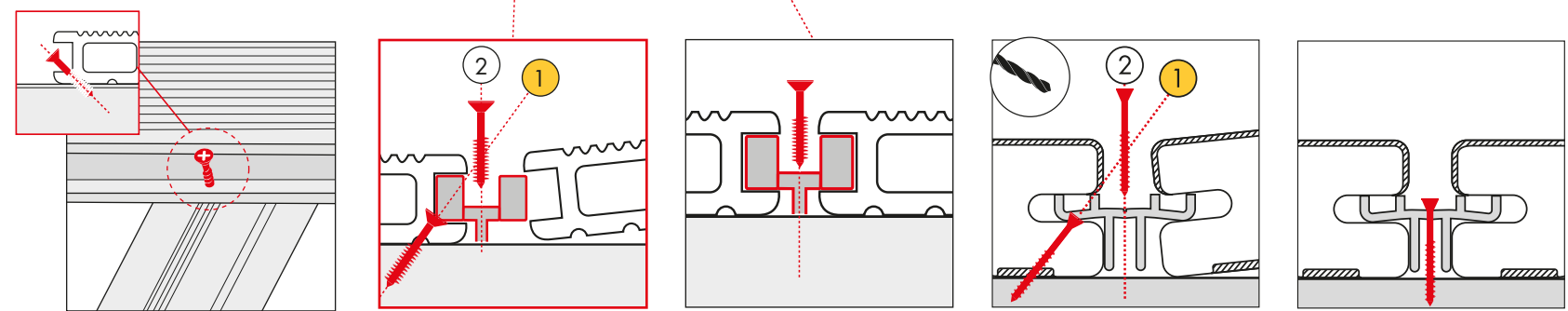
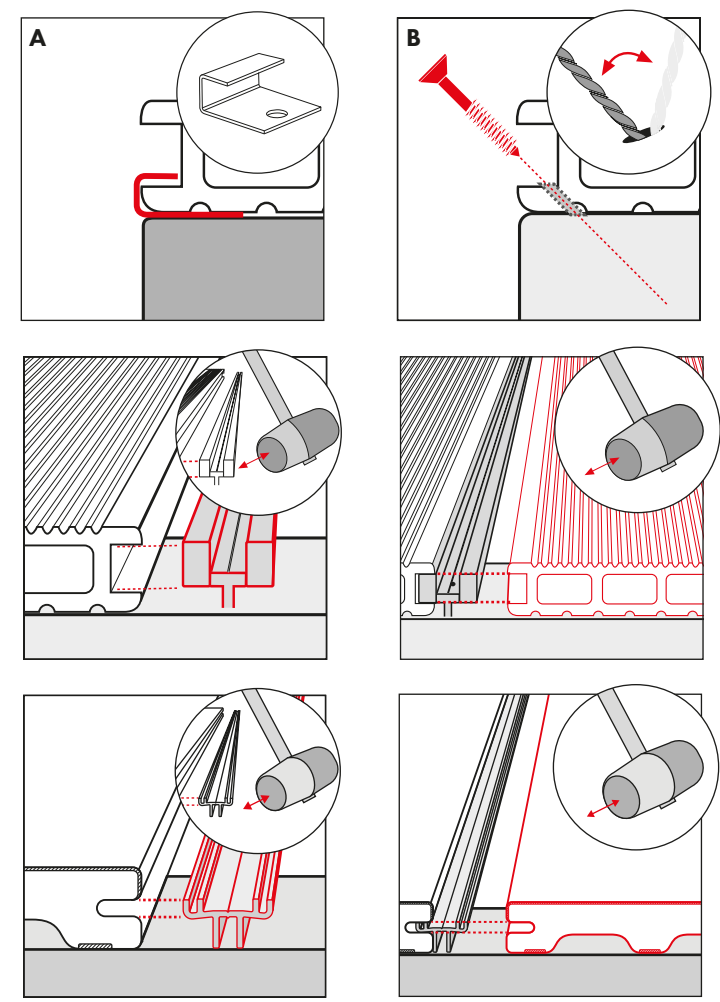
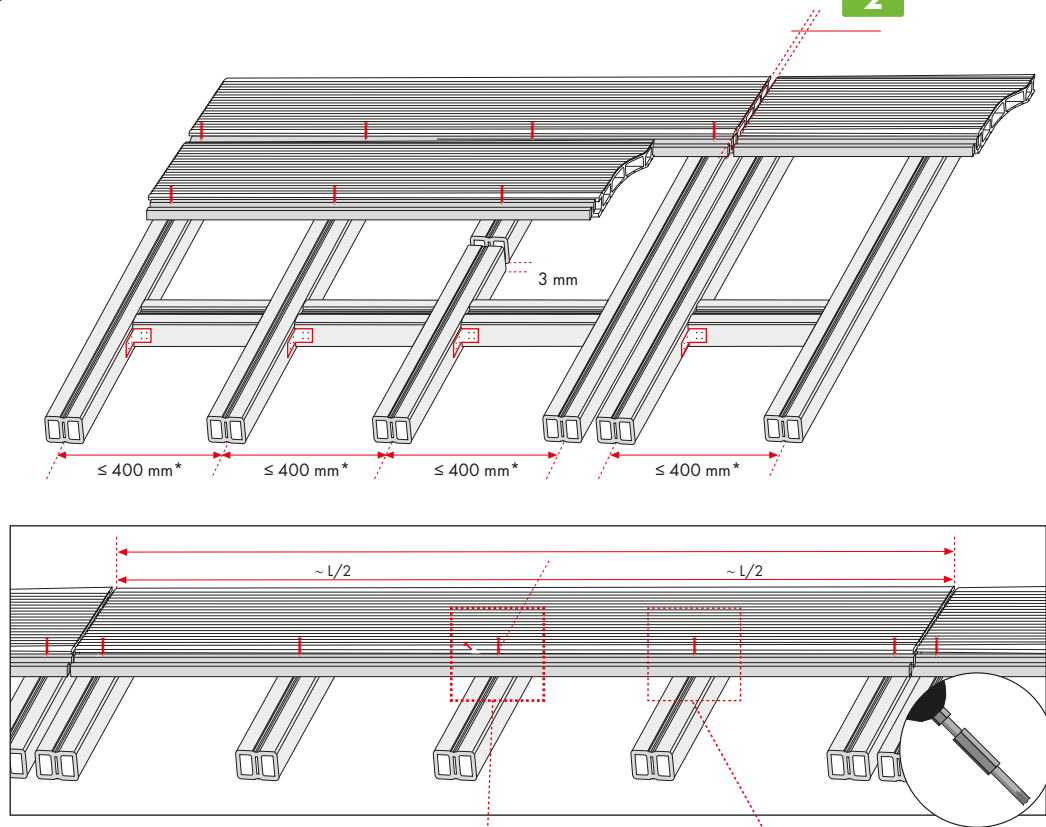


### Hint:

Alu Rail installation only for Deck 150 and Piazza One.  
For Piazza Pro and Terra 127: No installation with Alu Rail.

## Part 2

Part 2: 5



! 1x in the middle of each board

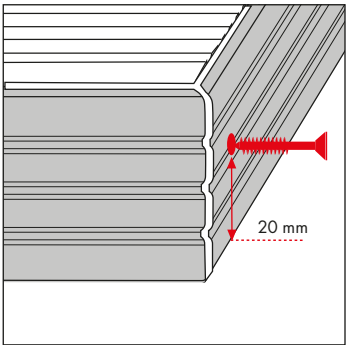
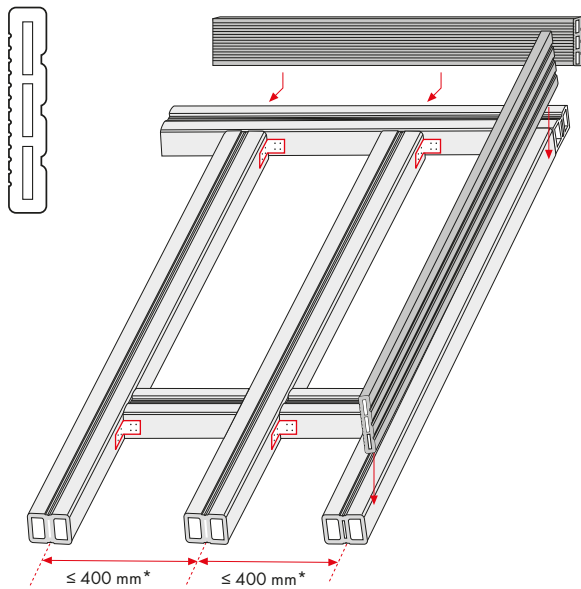




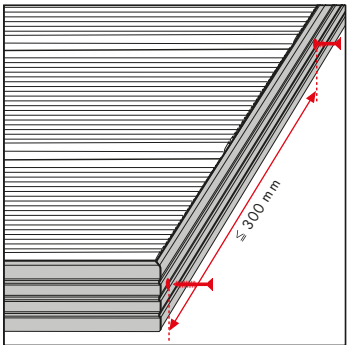
5. Finishing: cover strip, end caps & rubber strip

Part 2

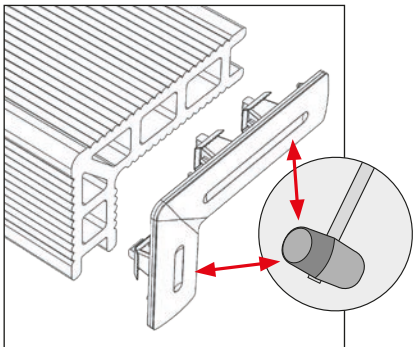
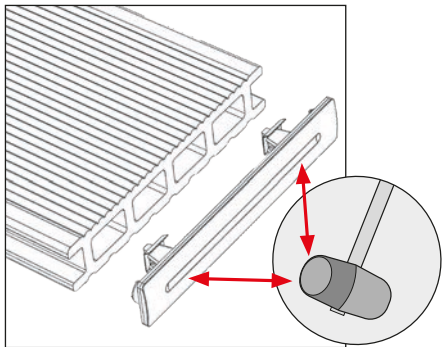
See details in Part 2: Text 6



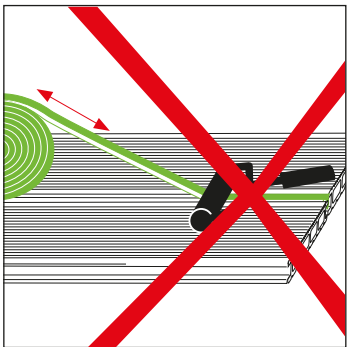
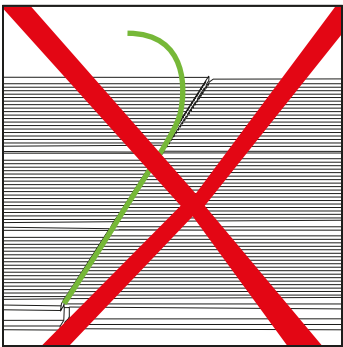
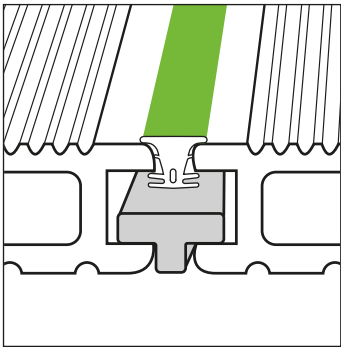
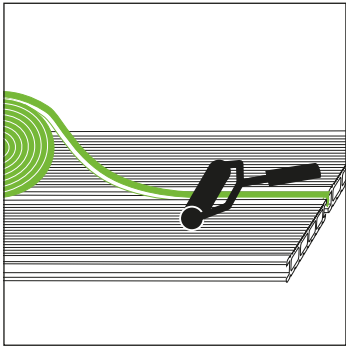
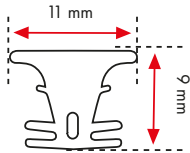
UPM PROFI DECK 150  
END CAP



UPM PROFI DECK 150  
RAIL STEP END CAP



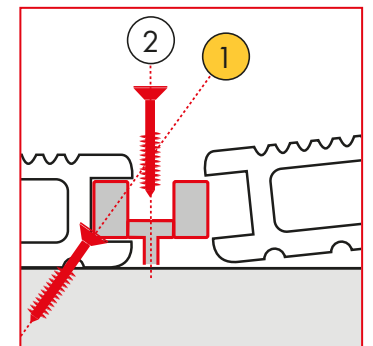
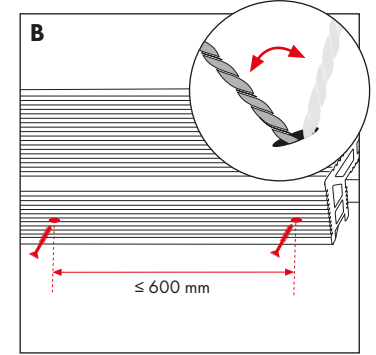
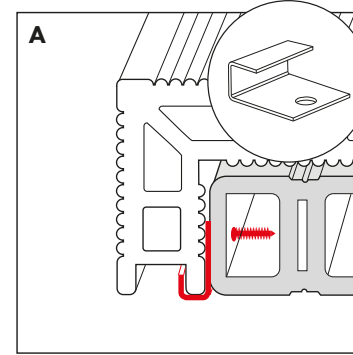
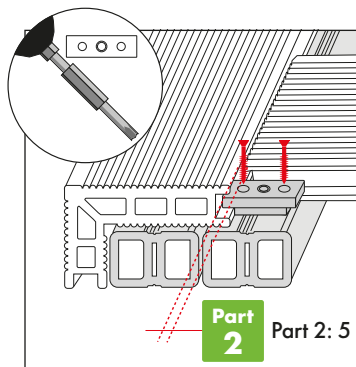
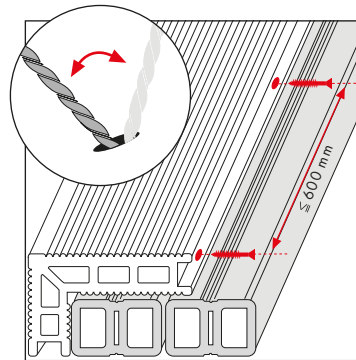
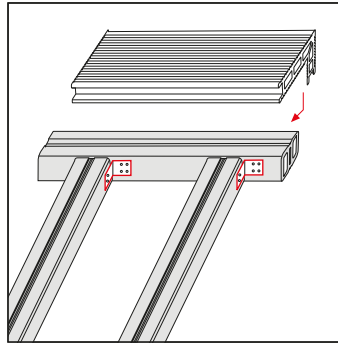
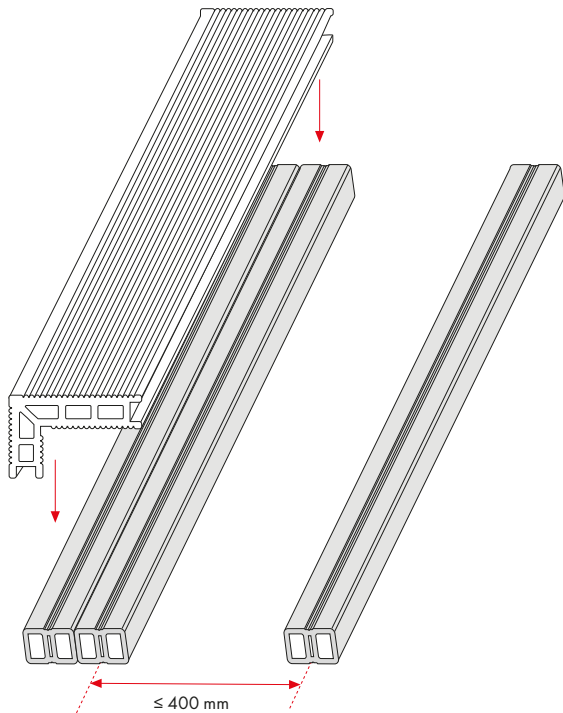
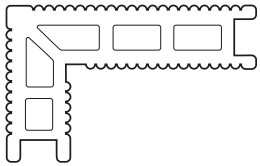
RUBBER STRIP



## 5. Finishing: UPM ProFi Rail Step (Deck 150 only)

### Part 2

See details  
in Part 2:  
Text 6



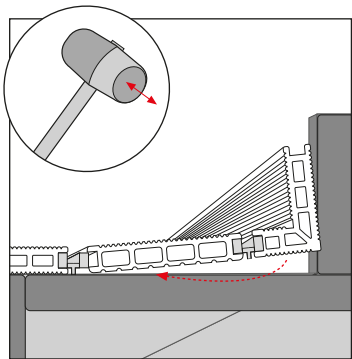
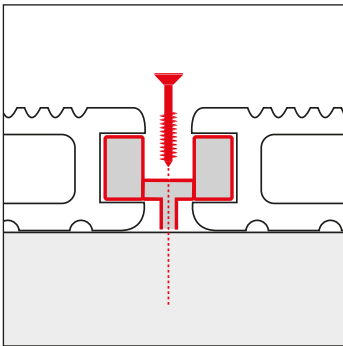
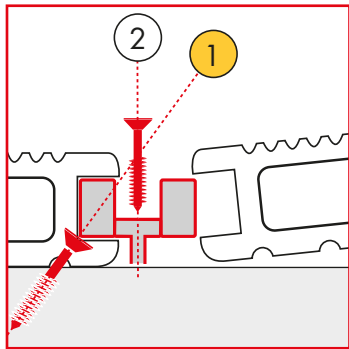
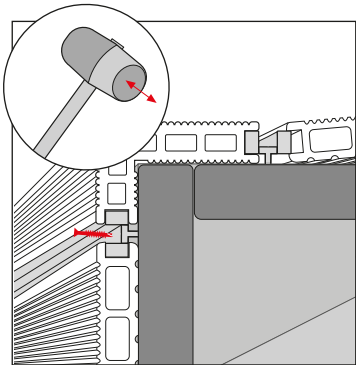
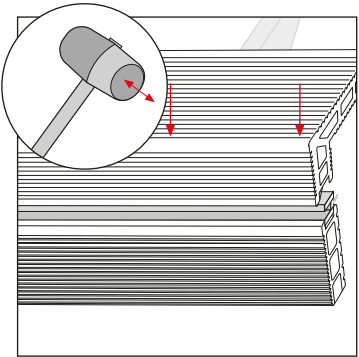
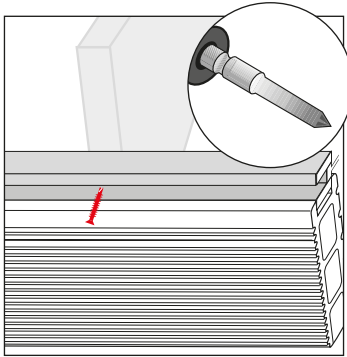
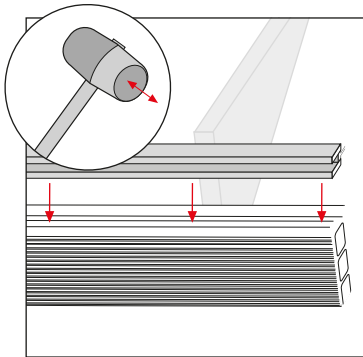
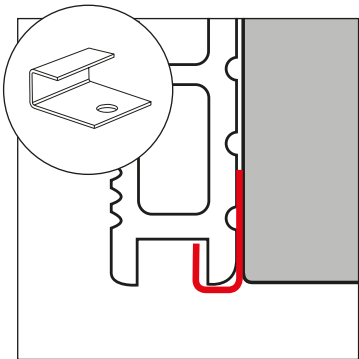
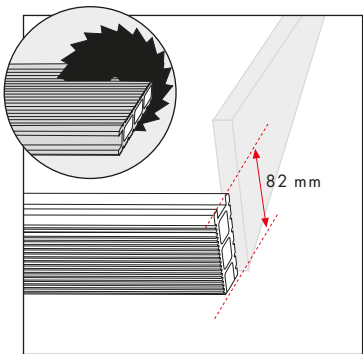
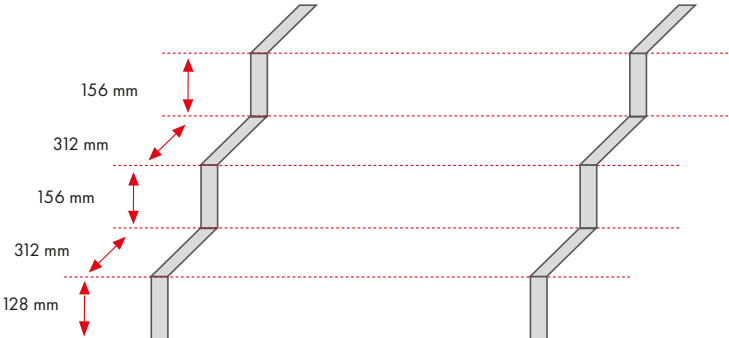
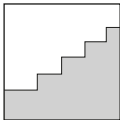
**!** 1x in the middle of each Rail Step



6. Stairs (Deck 150 only)

Part 2

See details in Part 2: Text 7



! 1 1x in the middle of each board





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